



BISON
DESIGNER ALUMINIUM

MILLENNIUM PLUS 70 DOOR SYSTEM

Bison has designed more than 80 exclusive systems of windows, façades, composite panel, solar protection systems and balustrade. This commitment to innovation allows us to offer high value added products, maximizing energy efficiency, thermal and acoustic insulation and resistance to atmospheric agents.

INNOVATION

TECHNOLOGY

QUALITY

EFFICIENCY

GUARANTEE

SUSTAINABILITY

AESTHETIC

FUNCTIONALITY

DESIGN

COMFORT

R+D+i

MILLENNIUM PLUS 70 DOOR SYSTEM



High transit system with Thermal break. Solution valid for emergency exits with antipanic system according to regulations. Possibility of high resistance hinges (220kg/sash) and hidden hinges.

- It has an excellent energy efficiency: window transmittance from 0,9 (W/m²K)*.
- Noise protection: up to 38 dB acoustic reduction.

CATEGORIES ACHIEVED AT TEST CENTRE*

Air permeability	CLASS 4 (max)
Water tightness	CLASS 6A
Wind resistance	CLASS C4 (max)
Impact resistance	CLASS 5 (max)
Openings and closings resistance	1.000.000 Cycles

OPENING POSSIBILITIES

Interior & exterior side hung of 1 and 2 sashes.
Automatic: side hung automated of 1 sash.

*CONSULT TYPOLOGY, DIMENSION AND GLASS.



RESISTANCE TO ATMOSPHERIC AGENTS

All of Bison UK's enclosing systems are tested in the Test Laboratory at the Technological Center to guarantee the best performance in watertightness, air permeability and wind loads, endorsed by the maximum results in its test qualifications.

THERMAL INSULATION

Nowadays energy efficiency in buildings is a demand made, both by the architects, as by the final customer aware of the importance of saving on heating costs and air conditioner. Bison (UK) meets such challenge with systems for every climatic area with a high insulation coefficient to ensure the comfort in the residence.

ACOUSTIC INSULATION

In order to transform the residence into a private space, intimate and free of pollution outdoor acoustics, Bison (UK) has designed its enclosing systems with all the latest technological developments necessary to ensure indoors peace and relax.

UNLIMITED COLOUR RANGE

The whole RAL colour chart in powder coating, exclusive powder coating, metallic, textured, wood effect, more than 100 finishes in anodized. Aluminum on the outside and wood in the inside, two-coloured finishes... An unlimited offer to create a colour harmony at home. Quality labels in every process: QUALICOAT, SEA-SIDE, QUALIDECO and QUALANOD.

AVANT-GARDE AESTHETICS

We create tailor-made windows and façades for every project. Creativity to answer aesthetically and functionally to each demand. Aesthetic answers to the technical needs. Creativity at the service of habitable environments.

ENCLOSURES FOR LIFE

Aluminum is the most durable, long-standing and resistant material of those used in enclosures. Aluminum has the strength and a durability of the things that last a whole lifetime.

SUSTAINABLE SPIRIT

Respect for the environment is a Bison (UK) commitment. Using innocuous raw materials and products in all our manufacturing process and the limitless possibility of aluminum recycling, allows us to remove any creation of waste and environmental risks.